

Work Order ID 86317

June-27-12 9:50:10 AM

Ship today
86317

Page 1

Item ID: D350-766-021 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Interior Protector (Aft Baggage Protector)
 Start Date: 6/27/12 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 6/27/12 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D350-766	C

100		0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D350-766-021 CHG001								

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MLJ 12/06/27
(2)

2x
SP 12-6-27

6 n/6/27

(2)

Work Order ID 86317


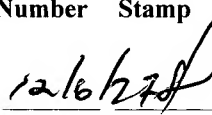
86317

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-766-021								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MCS 12/06/27

mr
12-06-27

Picklist Print

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Work Order ID: 86317

Parent Item: D350-766-021

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 6/27/12

Required Date: 6/27/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3889-041 Panel, Floor		Manufactured	No			110	Each	1.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		1							
				84392		1							
D3890-041 Panel, Side		Manufactured	No			110	Each	0.0000	1	1			
D3891-041 Panel, Fwd LH		Manufactured	No			110	Each	0.0000	1	1			
D3891-042 Panel, Fwd RH		Manufactured	No			110	Each	0.0000	1	1			
D3944-041 Placard		Manufactured	No			110	Each	8.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST074		8							
				50785		8							
D3945-041 Bracket		Manufactured	No			110	Each	20.0000	4	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST074		20							
				69374		10							
				82998		10							
D3948-041 Plate, Anchor		Manufactured	No			110	Each	11.0000	3	3			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST074		11							
				81016		11							

4

Sr

Sr

Sr

Sr

Sr

Sr

Sr

B 863355

B 822996

B 822997

B 50485

8

8

3

3

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Work Order ID: 86317

Parent Item: D350-766-021

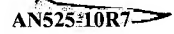
Start Date: 6/27/12

Required Date: 6/27/12

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Qty: 1.00

Required Qty: 1.00

 AN525-10R7
Screw

Purchased No

110 Each 228.0000

14

14 28x



Location

Loc Qty

Loc Code

ST345

228

115371

7

118686

100

120833

2

121390

119

Purchased No

110 Each 23.0000

4

28x 8x



Location

Loc Qty

Loc Code

ST345

23

110023

13

121524

10

Purchased No

110 Each 206.0000

8

2 8/16



Location

Loc Qty

Loc Code

ST331

206

106578

104

108738

2

112314

100

Purchased No

110 Each 72.0000

8

2 1/4



Location

Loc Qty

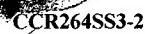
Loc Code

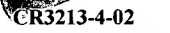
ST332

72

116022

72

 CCR264SS3-2
Rivet, Cherry

 CR3213-4-02
CHERRY RIVET

12-6-27

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Shop Packet Print

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Picklist Print

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Work Order ID: 86317

Parent Item: D350-766-021

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 6/27/12

Required Date: 6/27/12

Start Qty: 1.00

Required Qty: 1.00

GR3523-4-02

Purchased No

110 Each 608.0000

12

24.87

RIVET

Location

Loc Qty

Loc Code

GA 84
121114 84
ST332 524
116391 5
116893 3
116915 1
120308 100
120422 15
120873 400

24k

GR3523-4-03

Purchased No

110 Each 79.0000

16

1632

RIVET

Location

Loc Qty

Loc Code

ST331 51
120521 51
ST332 28
112991 10
116373 18

32

MS21059L3

Purchased No

110 Each 277.0000

8

m121185

Nut Plate

Location

Loc Qty

Loc Code

302 33
121185 33
ST301 28
118614 8
119546 20
ST302 216
106042 2
120308 13
120833 1
121444 100
121524 100

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Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 6/27/12

Required Date: 6/27/12

Start Qty: 1.00

Required Qty: 1.00

D3948-043

Plate, Anchor

Manufactured No

110 Each 9.0000

Location

Loc Qty

Loc Code

ST095

9

69376

1

82999

8

8. 8075-16-27 J

IX
37x

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg
D350-766-015 Interior Trim Kit (Canopy Post Trim Kit)	5.2 lb 2.4 kg	0 in 0 m	0 in-lb 0 m-kg	42 in 1.07 m	218 in-lb 2.6 m-kg
D350-766-021 Interior Protector Kit (Aft Baggage Protector Kit)	14.3 lb 6.5 kg	2.77 in 0.07 m	39.6 in-kg 0.46 m-kg	168 in 4.27 m	2402 in-lb 27.8 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
			1	D3889-041	PANEL, FLOOR
			1	D3890-041	PANEL, WALL
			1	D3891-041	PANEL, FWD LH
			1	D3891-042	PANEL, FWD RH
			1	D3944-1	PLACARD
			4	D3945-041	BRACKET
		1		D3946-1	PANEL, CENTER POST
		1		D3947-1	PANEL, UPPER LH POST
		1		D3947-2	PANEL, UPPER RH POST
		1		D3947-3	PANEL, LOWER LH POST
		1		D3947-4	PANEL, LOWER RH POST
			3	D3948-041	PLATE, ANCHOR
			4	D3948-043	PLATE, ANCHOR
			14	AN525-10R7	SCREW
			4	AN525-10R9	SCREW
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
			8	CCR264SS3-2	RIVET
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
			8	CR3213-4-02	RIVET (OR M7885/2-4-02)
			12	CR3523-4-02	RIVET (OR M7885/4-4-02)
			16	CR3523-4-03	RIVET (OR M7885/4-4-03)
4	15		4	MS21059L3	NUTPLATE (OR MS21059-3)

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Revision: C

Date: 09.06.08